

PARTS AND OPERATION MANUAL



Mikasa

Tamping Rammer Model MTR-35W

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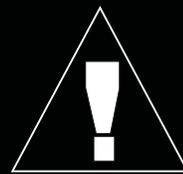
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800-478-1244
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WARNING



CALIFORNIA — Proposition 65 Warning

Engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

HERE'S HOW TO GET HELP

*PLEASE HAVE THE MODEL AND SERIAL NUMBER
ON-HAND WHEN CALLING*

PARTS DEPARTMENT

800-427-1244 or 310-537-3700

FAX: 800-672-7877 or 310-637-3284

SERVICE DEPARTMENT/TECHNICAL ASSISTANCE

800-478-1244 or 310-537-3700

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NOTE

*Specification and part number
are subject to change without
notice.*

- Dealer account number
- Dealer name and address
- Shipping address (if different than billing address)
- Return fax number
- Applicable model number
- Quantity, part number and description of each part
- Specify preferred method of shipment:
 - UPS Ground
 - UPS Second Day or Third Day*
 - UPS Next Day*
 - Federal Express Priority One (please provide us with your Federal Express account number)*
 - Airborne Express*
 - Truck or parcel post

**Normally shipped the same day the order is received, if prior to 2PM west coast time.*

Earn Extra Discounts when you order by FAX!

All parts orders which include complete part numbers and are received by fax qualify for the following extra discounts:

<u>Number of line items ordered</u>	<u>Additional Discount</u>
1-9 items	3%
10+ items**	5%

Get special freight allowances when you order 10 or more line items via FAX!**

- UPS Ground Service at no charge for freight
- PS Third Day Service at one-half of actual freight cost

No other allowances on freight shipped by any other carrier.

**Common nuts, bolts and washers (all items under \$1.00 list price) do not count towards the 10+ line items.

DISCOUNTS ARE SUBJECT TO CHANGE

Fax order discount and UPS special programs revised June 1, 1995

**Extra Fax Discount
for Domestic USA
Dealers Only**

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RULES FOR SAFE OPERATION

CAUTION:



Failure to follow instructions in this manual may lead to serious injury or even death! This equipment is to be operated by trained and qualified personnel only! This equipment is for industrial use only.

The following safety guidelines should always be used when operating the MTR-35W Tamping Rammer:

GENERAL SAFETY

- **DO NOT** operate or service this equipment before reading this entire manual.



- This equipment should not be operated by persons under 18 years of age.

- **NEVER** operate this equipment without proper protective clothing, shatterproof glasses, steel-toed boots and other protective devices required by the job.



- **NEVER** operate this equipment when not feeling well due to fatigue, illness or taking medicine.

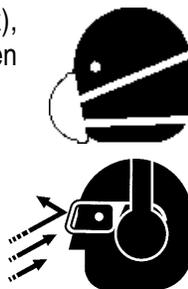


- **NEVER** operate this equipment under the influence of drugs or alcohol.



- **ALWAYS** check the machine for loosened threads or bolts before starting.

- **ALWAYS** wear proper respiratory (mask), hearing and eye protection equipment when operating the rammer.



- Whenever necessary, replace nameplate, operation and safety decals when they become difficult read.

- Manufacture does not assume responsibility for any accident due to equipment modifications.

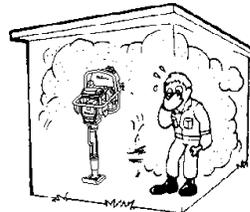
- **NEVER** use accessories or attachments, which are not recommended by Multiquip for this equipment. Damage to the equipment and/or injury to user may result.

- **NEVER** touch the hot exhaust manifold, muffler or cylinder. Allow these parts to cool before servicing engine or rammer.



- **High Temperatures** – Allow the engine to cool before adding fuel or performing service and maintenance functions. Contact with *hot* components can cause serious burns.

- The engine section of this rammer requires an adequate free flow of cooling air. **NEVER** operate the rammer in any enclosed or narrow area where free flow of the air is restricted. If the air flow is restricted it will cause serious damage to the rammer or engine and may cause injury to people. Remember the rammer's engine gives off **DEADLY** carbon monoxide gas.



- **ALWAYS** refuel in a well-ventilated area, away from sparks and open flames.



- **ALWAYS** use extreme caution when working with **flammable** liquids. When refueling, **stop the engine** and allow it to cool. **DO NOT** smoke around or near the machine. Fire or explosion could result from fuel vapors, or if fuel is spilled on a hot engine.

- **NEVER** operate the rammer in an explosive atmosphere or near combustible materials. An explosion or fire could result causing severe **bodily harm or even death**.

- Topping-off to filler port is dangerous, as it tends to spill fuel.

RULES FOR SAFE OPERATION

- **NEVER** Run engine without air filter. Severe engine may occur.
- Always service air cleaner frequently to prevent carburetor malfunction.
- Always be sure the operator is familiar with proper safety precautions and operations techniques before using rammer.
- Always store equipment properly when it is not being used. Equipment should be stored in a clean, dry location out of the reach of children.
- **NEVER** use accessories or attachments, which are not recommended by Multiquip for this equipment. Damage to the equipment and/or injury to user may result.
- **NEVER** Run engine without air cleaner. Severe engine damage may occur.
- Always read, understand, and follow procedures in Operator's Manual before attempting to operate equipment.
- Always be sure the operator is familiar with proper safety precautions and operations techniques before using pump.
- Always store equipment properly when it is not being used. Equipment should be stored in a clean, dry location out of the reach of children.
- Refer to the **ROBIN Engine Owner's Manual** for engine technical questions or information recommended by Multiquip for this equipment. Damage to the equipment and/or injury to user may result.

Transporting

- Always shutdown engine before transporting.
- Tighten fuel tank cap securely and close fuel cock to prevent fuel from spilling.
- Drain fuel when transporting rammer over long distances or bad roads.
- When placing the rammer inside a truck-bed for transport, always tie-down the rammer.

Emergencies

- Always know the location of the nearest **fire extinguisher** and **first aid kit**. Know the location of the nearest telephone. Also know the phone numbers of the nearest **ambulance**, **doctor** and **fire department**. This information will be invaluable in the case of an emergency.

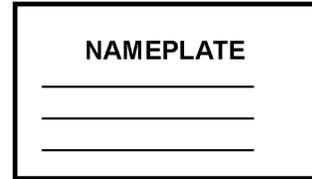
Maintenance Safety

- **NEVER** lubricate components or attempt service on a running machine.
- Always allow the machine a proper amount of time to cool before servicing.
- Keep the machinery in proper running condition.
- Fix damage to the machine immediately and always replace broken parts.
- Dispose of hazardous waste properly. Examples of potentially hazardous waste are used motor oil, fuel and fuel filters.
- **DO NOT** use plastic containers to dispose of hazardous waste.

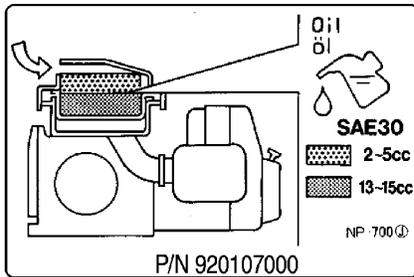
OPERATION AND SAFETY DECALS



P/N 920203330



CONTACT MULTIQUIP SERVICE DEPT.



First, remove the element from the pre-cleaner located at the top of the machine. Clean the element with solvent. Apply SAE-30 motor oil as follows: top element (yellow) with 2 to 5 cc and the bottom element (gray) with 13 to 15 cc. Be sure to squeeze out excess oil before reinstalling.

P/N 920204370

NPA 437 J

CAUTION !

- READ OWNER'S SERVICE MANUAL BEFORE OPERATING OR SERVICING THIS MACHINE.
- ALWAYS KEEP UNAUTHORIZED, INEXPERIENCED, UNTRAINED PEOPLE AWAY FROM THIS MACHINE.
- MAKE SURE ALL SAFETY DEVICES ARE OPERATIONAL BEFORE THIS MACHINE IS STARTED. MAKE SURE ENGINE IS TURNED OFF AND SPARK PLUG WIRE DISCONNECTED BEFORE SERVICING THE MACHINE OR COMING IN CONTACT WITH ANY MOVING PART. IF EQUIPMENT IS POWERED BY AN ELECTRIC MOTOR, DISCONNECT ELECTRICAL PLUG.
- NEVER LEAVE MACHINE UNATTENDED WHEN OPERATING. ALWAYS STOP ENGINE AND ALLOW ENGINE TO COOL BEFORE ADDING FUEL OR OIL.

P/N 920203290

NPA-329 Ⓢ

When you stop the engine, be sure to close the fuel cock.
NPA-389 Ⓢ

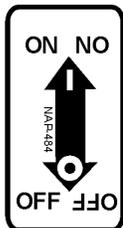
P/N 920203990

4100 ~ 4300 RPM
NPA-766

P/N 920107660

GREASE
NPA-120

P/N 920101200



P/N 920204840

USE MIXED FUEL ONLY
1/3 PT OUTBOARD OIL: 1GAL. GAS

NPA-50

P/N 920200500

C A U T I O N

1. Check all bolts and nuts for tightness.
2. Before starting the machine, read the operation manual and caution decals carefully. Grease unit daily using Shell EP NO. 2or equivalent.
3. Use the mixed fuel: Petrol/Oil
Initial feed: 25 / 1
2nd or after: 50 / 1
4. To start the engine, open fuel petcock, close carburetor choke and pull recoil rope several times. When the engine starts, open carburetor choke lever. If difficult starting is experienced,
- open fuel drain valve at the bottom of engine and drain excess fuel before attempting to start again. NOTE: Drain valve must be fully closed before starting the engine.
5. Allow the engine to warm up for 4 to 5 minutes before operation.
6. When starting to operate the machine, move the throttle lever on handle quickly from "off" to "on" position.
7. Be sure the fuel filter is closed after operation to avoid irregular jumping.

NPA-370 J

P/N 920203700

Definition of Tamping Rammer

The Mikasa MTR-35W Tamping Rammer is a powerful compacting tool capable of applying a tremendous force in consecutive impacts to a soil surface. Its applications include soil compacting for backfilling for gas pipelines, water pipelines and cable installation work.

The impact force of the MTR-35W levels and uniformly compacts voids between soil particles to increase dry density.

Circular motion is converted to create impact force. The MTR-35W tamping rammer develops a powerful compacting force at the foot of the rammer. To maintain optimum performance, proper operation and service are essential.

Construction of Tamping Rammer

The Mikasa MTR-35W is equipped with an Robin air cooled, oil-injected two cycle gasoline engine. Transmission of the power takes place by increasing the engine speed to engage the centrifugal clutch.

Rammer Gearbox and Spring Cylinder

The Mikasa MTR-35W uses an oil bath lubrication system. Always check the oil level through the oil level sight glass at the rear of the tamper foot.

Controls

Before starting the MTR-35W Tamping Rammer identify and understand the function of the controls, see Figure 1 on page 11.

Table 1. MTR-35W Rammer Specifications

MODEL	MTR-35W U.S. (metric)
Overall Height	41.5 in. (1,055 mm)
Height of Handlegrip	35.3/8 in (900 mm)
Overall Width	14.1/4 in. (360 mm)
Over Length	21.5 in. (545 mm)
Plate Dimensions	5.7/8 X 10.5/8 IN.(150 X 270 mm)
Blows/minute	720~750
Tamping Area	1,507- 2,153 sq. ft. per hr (140-200 sq.m per hr)
Impact Force	1210 lbs./blow (550 kg/blow)
Clutch	Automatic Centrifugal
Operating Weight	84 lbs. (38 kg)

Table 2. ROBIN EC-08HS Engine Specifications

MODEL	ROBIN EC-08GH ENGINE
Type	Air-Cooled 2 Stroke Gasoline Engine
Bore X Stroke	1-31/32 in. X 1-7/32 in. (50 mm X 40 mm)
Piston Displacement	5.12 cu.in. (78.5 cc)
Compression Ratio	6.5 : 1
Continuous Rated Output	2.2 hp/ 500 rpm
Max. Output	3.3 hp/5,500 rpm
Max. Torque	3.7 ft-lb 3,600 rpm (0.51 kg-m/3,600 rpm)
Cooling System	Air-Cooled By Fan
Lubrication System	Fuel-Lubrication Oil Spraying System
Fuel Consumption	0.84 lb/hp/h (2.2hp/4,500 rpm)
Fuel	Gasoline 25: Oil 1
Dry Weight	16.3 lbs. (7.4 kg)
Spark Plug	NGK B-6HS
Starting System	Recoil Starter

NOTE

Specifications are general and are subject to change without notice. If exact measurements are required, equipment should be weighed and measured.

MTR-35W — CONTROLS AND COMPONENTS

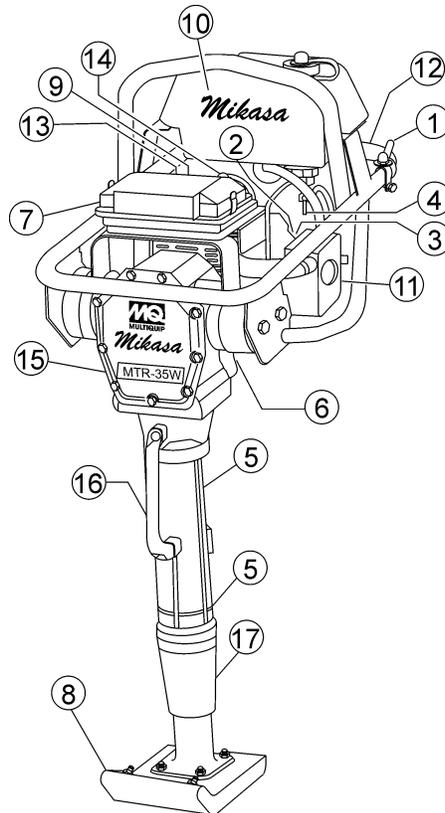


Figure 1. MTR-35W Rammer

Figure 1 shows the location of the controls and components for the MTR-35W Tamping Rammer. The functions of each control is described below:

1. **Throttle Lever** – Controls engine speed and the tamping action of the rammer.
2. **Engine Stop Switch** – Controls the starting and stopping of the engine. Switch must be in the "ON" position when starting the engine.
3. **Choke Lever** – Used when starting the engine. Normally used in cold weather conditions. In cold weather turn the choke lever to the fully closed position, in warm weather set choke lever half way or completely open.
4. **Fuel Shut-Off Valve** – Supplies fuel from the fuel tank to the engine. To begin fuel flow move the fuel shut-off valve downward.
5. **Grease Fill Plug** – Open this plug to add oil to the oil bath reservoir.
6. **Fuel Valve** – Open this valve to remove excess fuel from the carburetor or crankcase.
7. **Pre-Cleaner** – Pre-cleans (first stage) dirt and other debris from entering the engine.
8. **Foot** – Laminated wood with tempered steel plate for superior shock absorption.
9. **Recoil Starting Handle** – Used when starting the engine. Pull starter handle sharply and quickly, then return starter handle to starter case before releasing.
10. **Fuel Tank/Cap** – Poly fuel tank to avoid rust and corrosion, remove this cap to add unleaded gasoline. Mix unleaded gasoline with 2-stroke outboard motor oil at a 25:1 ratio
11. **Engine Air Cleaner** – Prevents dirt (second stage) and other debris from entering the engine.
12. **Handle** – To operate rammer **GRIP** handle assembly firmly on both sides.
13. **Muffler** – Used to reduce noise and emissions.
14. **Spark Plug** – Provides spark to the ignition system, replace with engine manufactures recommended type spark plug.
15. **Nameplate** – Displays information regarding the rammer.
16. **Grip** – When transporting the rammer, carry it by gripping the handle.
17. **Dust Sleeve** – Prevents dust and debris from entering into the spring cylinder.

MTR-35W — OPERATION

This section is intended to assist the operator with the initial start-up of the MTR-35W Tamping Rammer. It is extremely important that this section be read carefully before attempting to operate the rammer.

DO NOT use your rammer until this section is thoroughly understood.

Prior to starting the operation

1. When transporting the machine, carry it by the grip handle located on the body (Figure 2).

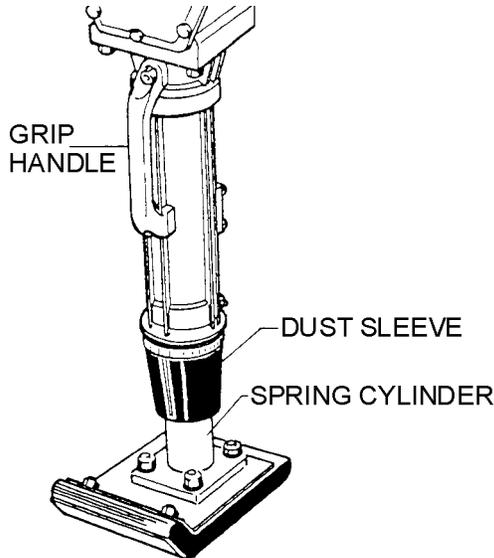


Figure 2. Grip Handle

2. The rammer should be greased with three shots of grease after each eight (8) hours of use.
3. Use MQ HIGH TEMPERATURE GREASE, (part #GS or its equivalent)
4. Equivalent greases include Shell Darina or Texaco Thermatex, both of which have a bentone base and EP-2 rating.
5. If an inferior grease is used, it may become too thick or too thin due to changes in temperature, and improper lubrication could result.
6. The rammer is equipped with a two-cycled gasoline engine. A regular grade gasoline should be used. High test ethyl gasoline is not recommended. The oil should be good grade of two- cycle or outboard motor oil.

CAUTION:



Failure to understand the operation of the MTR-35W Tamping Rammer could result in severe damage to the rammer or personal injury.

Engine

Before pouring fuel into the fuel tank (Figure 3) perform the following:

1. Fill the fuel tank (Figure 3) with unleaded gasoline. This rammer is equipped with a 2-cycle (mixed fuel) gasoline engine. Use a well blended mixture of fuel (25 parts gasoline to 1 part of 2-cycle outboard motor oil).

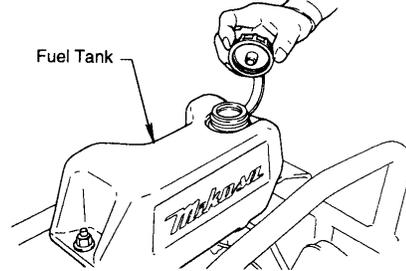


Figure 3. Fuel Tank

CAUTION:



DO NOT USE REGULAR AUTOMOTIVE-TYPE MOTOR OIL WHEN MIXING FUEL.

2. When filling the rammer with fuel, be sure to use the fuel strainer located inside the fuel tank. Make sure that the fuel stopper is installed in the cap as fuel may splash out of the tank due to vibration.
3. Durinh initial operation (first 20 hours of use), it is recommended that you use a well blended mixture (15 parts unleaded gasoline to 1 part 2-cycle outboard motor oil) for longer engine life.
4. Low levels of oil may result in engine seizure due to high levels of consumption during operations.
5. Check the engine oil level and if the engine oil level is low, it should be refilled. Use the proper motor oil as suggested in the Table 3 below.

Table 3 Motor Oil Grade

Season or Temperature	Grade of motor oil (higher than MS class)
Spring, Summer or Autumn +120° F to +15° F	SAE 30
Winter +40° F to +15° F	SAE 30
Below +15° F	SAE 10W-30

Inspection

1. Check all nuts, bolts fasteners for tightness. Retighten as necessary.
2. Clean any dirt from the recoil starter and foot pedestal. Wipe the entire unit clean before operating.
3. Replace any missing or damaged Safety Operation decals.
4. Adjust height of handle. Adjust handle by loosening nuts and moving handle to suit operation. Retighten nuts.

Initial Start-up

When starting the MTR-35W Tamping Rammer perform the following:

1. Open the fuel shut-off valve by moving the **fuel cock** lever to the **open** position (Figure 4).

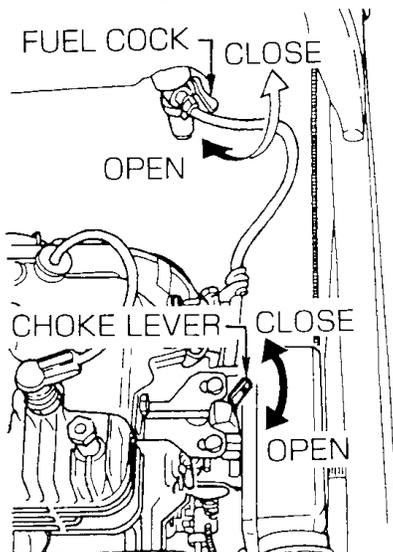


Figure 4. Fuel Cock and Choke Lever

2. Set the engine ON/OFF switch (Figure 5) to the "ON" position (start).

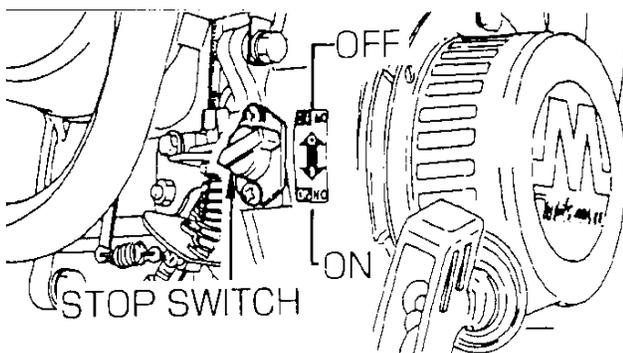


Figure 5. Engine On/Off Switch

3. Close the choke lever (Figure 4) and move the throttle lever (Figure 9) to the "Full Open" position. Turning the choke lever 90 degrees clockwise closes the choke. In cold weather, start the unit with choke fully closed. In warm weather or when the engine is warm, the unit can be started with choke halfway or completely open.
4. Move the throttle lever (Figure 6) between 1/4 to 1/2 from the idle position.

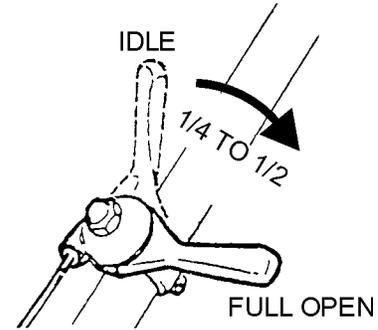


Figure 7. Throttle Lever (1/4 to 1/2)

3. Close the choke lever (Figure 4) and move the throttle lever (Figure 9) to the "Full Open" position. Turning the choke lever 90 degrees clockwise closes the choke. In cold weather, start the unit with choke fully closed. In warm weather or when the engine is warm, the unit can be started with choke halfway or completely open.
4. Grip the recoil starter (Figure 7) handle and pull it until you feel a slight resistance. Then pull sharply and quickly. Return the recoil starter handle to the starter position before releasing.

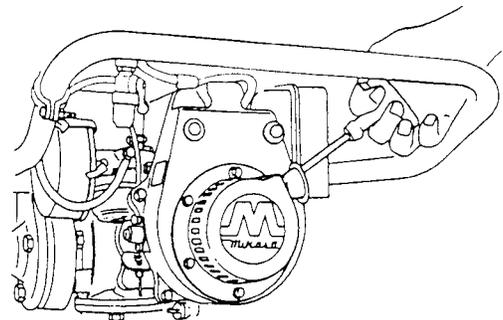


Figure 7. Recoil Starter

5. If engine fails to start, move the choke lever (Figure 4) to the half open position to avoid flooding.
6. Repeat steps 1 thru 5.
7. If the engine does not start after repeated attempts, check the spark plug for excess fuel. Clean and replace the spark plug as needed.

- If the carburetor is flooded or the crankcase is loaded with excess fuel, open the drain plug as shown in (Figure 8) and drain out excess fuel.

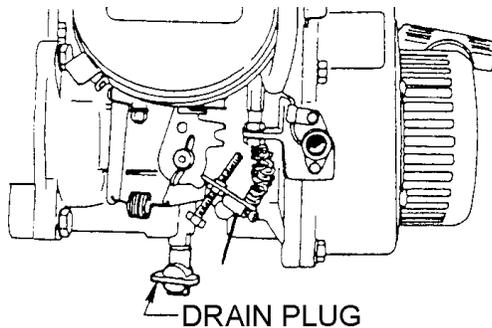


Figure 8. Drain Plug

Operation

- To start the rammer tamping action, move the throttle lever (Figure 9) quickly from **IDLE** (close) to the **FULL OPEN** position. **DO NOT** move the throttle lever slowly as this may cause damage to the clutch or spring.

CAUTION:



Make sure that the throttle lever is moved to the **FULL OPEN** position. Operating the rammer at less than full speeds can result in damage to the clutch springs or foot

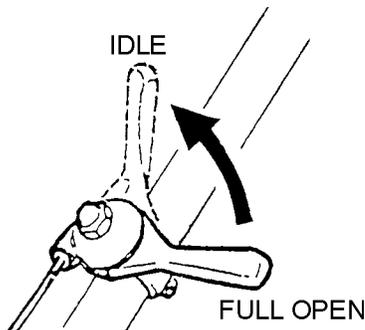


Figure 9. Throttle Lever (Full Open)

- The MTR-35W Tamping rammer is designed to run at 5,500 rpm. At optimum rpm the foot hits at the rate of 750 impacts per minute. Increasing throttle speed past factory set rpm does not increase impacts and may damage unit. The MTR-35W is designed to advance while tamping. For faster advance, pull back slightly on the handle so that rear of foot contacts soil first.

Stopping The Engine

Normal Shutdown

- Move throttle lever quickly from the **FULL OPEN** to **IDLE** position (Figure 10) and run the engine for three minutes at low speed. After the engine **cools**, turn the engine *start/stop* switch to the "**OFF**" position (Figure 5) until engine comes to a complete stop.

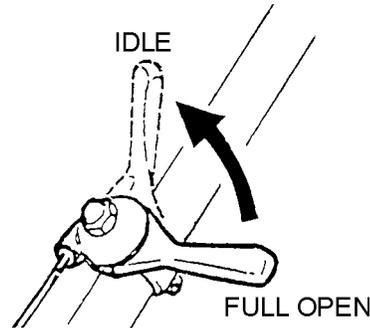


Figure 10. Throttle Lever (Idle)

- Close the fuel shut-off valve by moving the fuel cock lever to the **CLOSED** position. See Figure 4.

Emergency Showdown

- Move the throttle lever quickly to the **IDLE** position, and turn the engine start/stop switch (Figure 5) to the **STOP** position.

Maintenance

Perform the scheduled maintenance procedures as indicated:

DAILY

- Thoroughly remove dirt and oil from the engine and control area. Clean or replace the air cleaner elements as necessary. Check and retighten all fasteners as necessary. Check the spring box and bellows for oil leaks. Repair or replace as needed.

WEEKLY

- Remove the fuel filter cap and clean the inside of the fuel tank.
- Remove or clean the filter at the bottom of the tank.
- Remove and clean the spark plug, then adjust the spark gap to 0.02~0.03 inch (0.6~0.7 mm). This unit has electronic ignition, which requires no adjustments.
- Clean air cleaner cover.

200 - 300 HOURS (Pre-Cleaner)

- Remove the element from the pre-cleaner (Figure 11) at the top of the crankcase (body side) and clean it with cleaning oil (kerosene).

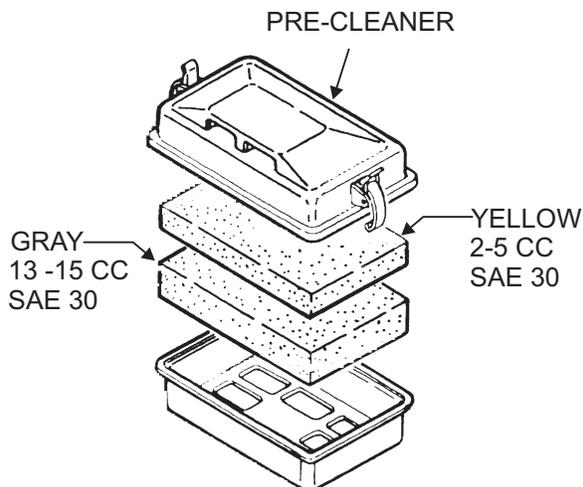


Figure 11. Pre-Cleaner

- Lubricate the top element (yellow) with 2~5 cc of engine oil SAE-30.
- Lubricate bottom element (gray) with 13 ~15 cc of engine oil SAE-30 and completely squeeze out the excess oil from the element before installing.

- The air cleaner on the engine side will hardly be contaminated, if it is, however after cleaning the element with kerosene, dip it in mixed oil consisting of 3 parts of gasoline and 1 part of engine oil. Then tightly squeeze outer primary element (sponge) and shake off well the inner secondary element before installing them.

FUEL LINES

- Check the fuel line regularly for damage and ensure that there are no leaks.
- Replace fuel line every 2 years to maintain performance.

CAUTION:



It is normal for a new 2-stroke engine to emit excess smoke, until moving parts have been seated to their normal operating specifications. This excess smoke normally stops after one full tank of fuel.

CLEANING THE RAMMER

- If using a high pressure spray washer, be careful not to splash water directly on the air cleaner, carburetor, muffler, fuel and oil tank caps. Excessive amounts of water may cause severe engine damage.

Yearly

- Check the fuel line and the oil line regularly for damage and to ensure that there are no leaks.
- Replace the oil and fuel lines every two years to maintain the performance and flexibility lines.

Long Term Storage

- Drain fuel from fuel tank, fuel line and carburetor.
- Remove spark plug and pour a few drops of motor oil into cylinder. Crank engine 3 to 4 times so that oil reaches all internal parts.
- Clean exterior of rammer with an oil-moistened cloth.
- Store unit covered with plastic sheet in moisture free and dust free location out of direct sunlight

MTR-35W — TROUBLESHOOTING GUIDE

TABLE 4. ENGINE TROUBLESHOOTING

SYMPTOM	POSSIBLE PROBLEM	SOLUTION
Difficult to start		
Fuel is available but spark plug will not ignite. (Power available at high tension cable).	Ignition plug being bridge?	Check ignition system.
	Carbon deposit at ignition?	Clean or replace ignition.
	Short circuit due to defective insulators?	Replace insulators.
	Improper spark gap?	Set spark plug gap to the correct gap.
Fuel is available but spark plug will not ignite. (Power NOT available at high tension cable).	Short circuit at stop switch?	Check stop switch circuit. Replace stop switch if defective.
	Ignition coil defective?	Replace ignition coil.
Fuel is available and spark plug ignites (compression normal).	Muffler clogged with carbon deposits?	Clean or replace muffler.
	Mixed fuel quality is inadequate?	Check fuel to oil mixture.
	Fuel in use inadequate (water, dust)?	Flush fuel sytem and replace with fresh fuel.
	Air Cleaner clogged?	Clean or replace air cleaner.
Fuel is available and spark plug ignites (compression low).	Defective cylinder head gasket?	Tighten cylinder head bolts or replace head gasket.
	Cylinder worn?	Replace cylinder.
	Spark plug loose?	Tighen spark plug.
Operation not satisfactory		
Not enough power available (compression normal, no miss-firing).	Air cleaner clogged?	
	Air in fuel line?	Bleed (remove air) from fuel line.
	Fuel level in carbureator float chamber improper?	Adjust carbureator float
	Carbon deposits in cylinder?	Clean or replace cylinder
Not enough power available (compression normal, miss-firing).	Ignition coil defective?	Flush fuel sytem and replace with fresh fuel.
	Ignition plug often shorts?	Replace ignition wires, clean ignition.
	Fuel in use inadequate (water, dust)?	Flush fuel sytem and replace with fresh fuel.
Engine overheats.	Mixed fuel quality is inadequate?	Check fuel to oil mixture.
	Excessive carbon depostion in combustion chamber?	Clean or replace crankcase.
	Exhaust or muffler clogged with carbon.	Clean or replace muffler.
	Spark plug heat value incorrect?	Replace spark plug with correct type spark plug.

MTR-35W — TROUBLESHOOTING GUIDE

TABLE 4. ENGINE TROUBLESHOOTING (continued)

SYMPTOM	POSSIBLE PROBLEM	SOLUTION
Operation not satisfactory		
Rotational speed fluctuates.	Governor adjustment improper?	Adjust governor to correct lever.
	Governor spring defective?	Clean or replace ignition.
	Fuel flow erratic?	Check fuel line.
	Air taken in through suction line?	Check suction line.
Recoil starter not working properly.	Dust in rotating part?	Clean recoil starter assembly.
	Spring spring failure?	Replace sprial spring.

TABLE 5. RAMMER TROUBLESHOOTING

SYMPTOM	POSSIBLE PROBLEM	SOLUTION
Engine rotates but amplituide not uniform or does not strike.	Operating speed of throttle lever is incorrectly set?	Set throttle lever to correct position.
	Oil in excess?	Drain excess oil. Bring to correct level.
	Clutch slips?	Replace or adjust clutch.
	Spring Failure?	Replace sprial spring.
	Speed of engine improper?	Adjust engine speed to correct operating RPM setting.

MTR-35W — EXPLANATION OF CODE IN REMARKS COLUMN

How to read the marks and remarks used in this parts book.

Items Found In the “Remarks” Column

Serial Numbers-Where indicated, this indicates a serial number range (inclusive) where a particular part is used.

Model Number-Where indicated, this shows that the corresponding part is utilized only with this specific model number or model number variant.

Items Found In the “Items Number” Column

All parts with same symbol in the number column, *, #, +, %, or ■, belong to the same assembly or kit.

NOTE

If more than one of the same reference number is listed, the last one listed indicates newest (or latest) part available.

NOTE

The contents of this catalog are subject to change without notice.

MTR-35W — SUGGESTED SPARE PARTS

MTR-35W Mikasa Rammer 1 to 3 Units

Qty.	P/N	Description
10	GRS2	Grease High Temp
2	650140031	Spark Plug
1	301010900	Wire Throttle
1	402010110	Spring Return
1	959401750	Wire Stopper
2	351010050	Grease Fitting
1	430440033	Cap Fuel Tank
1	301322990	Fuel Cock Assy.
2	354030040	Element Gray
2	354030030	Element Yellow
2	1573620101	Element Set, Eng.
1	0669900207	Stop Button (s/n C-1079 & below)
1	0660000361	Stop Switch (s/n C-1080 & above)

MTR-35W Mikasa Rammer 3 to 5 Units

Qty.	P/N	Description
10	GRS2	Grease High Temp
5	650140031	Spark Plug
1	956225020	Throttle Lever Assy.
3	301010900	Wire Throttle
3	402010110	Spring Return
3	959401750	Wire Stopper
6	351010050	Grease Fitting
3	430440033	Cap Fuel Tank
2	301322990	Fuel Cock Assy.
5	354030040	Element Gray
5	354030030	Element Yellow
5	1573620101	Element Set, Eng.
2	0662009870	Stop Button (s/n C-1079 & below)
2	0669900207	Stop Switch (s/n C-1080 & above)
2	954404890	Filter Fuel Tank Upper
2	954405080	Strainer Fuel Tank Lower

NOTE

Part number on this Suggested Spare Parts List may super cede/replace the P/N shown in the text pages of this book.

MTR-35W Mikasa Rammer 5 to 10 Units

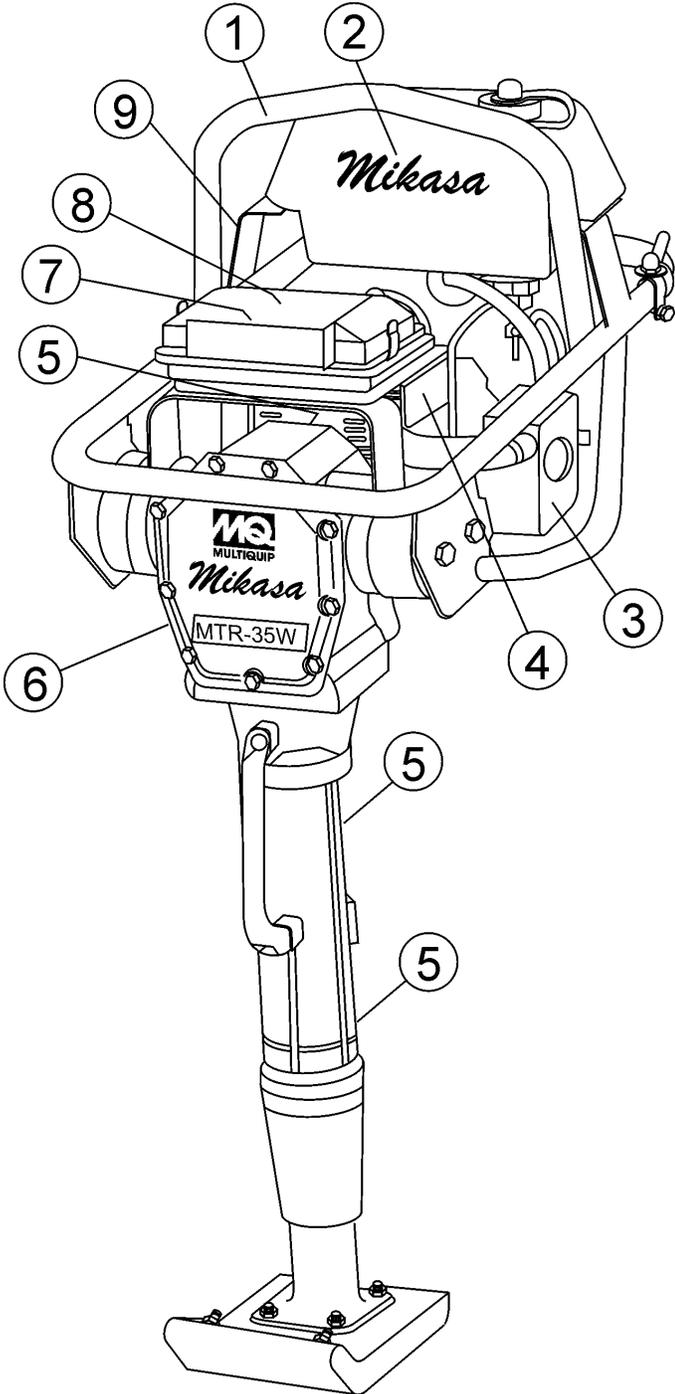
Qty.	P/N	Description
10	GRS2	Grease High Temp
10	650140031	Spark Plug
3	956225020	Throttle Lever Assy.
5	301010900	Wire Throttle
5	402010110	Spring Return
5	959401750	Wire Stopper
10	351010050	Grease Fitting
5	430440033	Cap Fuel Tank
5	301322990	Fuel Cock Assy.
10	354030040	Element Gray
10	354030030	Element Yellow
10	1573620101	Element Set, Eng.
4	0669900207	Stop Button (s/n C-1079 & below)
4	0660000361	Stop Switch (s/n C-1080 & above)
5	954404890	Filter Fuel Tank Upper
5	954405080	Strainer Fuel Tank Lower
2	Kit Carb 60H2	Carburetor Kit
1	5801501800	Gasket, Cylinder
2	0440200020	Oil Seal, Engine
1	050100350	O-Ring, Crankcase
1	060504010	Oil Seal
1	050300900	O-Ring, Crankcase
1	351319880	Packing Front Cover
1	065105010	Dust Seal
1	050100800	O-Ring, Guide Cyl.

MTR-35W Mikasa Rammer 10+ Units

Qty.	P/N	Description
20	GRS2	Grease High Temp
15	650140031	Spark Plug
6	956225020	Throttle Lever Assy.
10	301010900	Wire Throttle
10	402010110	Spring Return
10	959401750	Wire Stopper
20	351010050	Grease Fitting
10	430440033	Cap Fuel Tank
10	301322990	Fuel Cock Assy.
15	354030040	Element Gray
15	354030030	Element Yellow
15	1573620101	Element Set, Eng.
6	0669900207	Stop Button (s/n C-1079 & below)
6	0660000361	Stop Switch (s/n C-1080 & above)
10	954404890	Filter Fuel Tank Upper
10	954405080	Strainer Fuel Tank Lower
4	KITCARB60H2	Carburetor Kit
2	5801501800	Gasket, Cylinder
2	0440200020	Oil Seal, Engine
2	050100350	O-Ring, Crankcase
2	060504010	Oil Seal
2	050300900	O-Ring, Crankcase
2	351319880	Packing Front Cover
1	301421360	Clutch Assy.
2	065105010	Dust Seal
2	050100800	O-Ring, Guide Cyl.
1	5805001000	Recoil Starter Assy.

MTR-35W — NAMEPLATE AND DECALS

NAMEPLATE AND DECALS



MTR-35W — NAMEPLATE AND DECALS

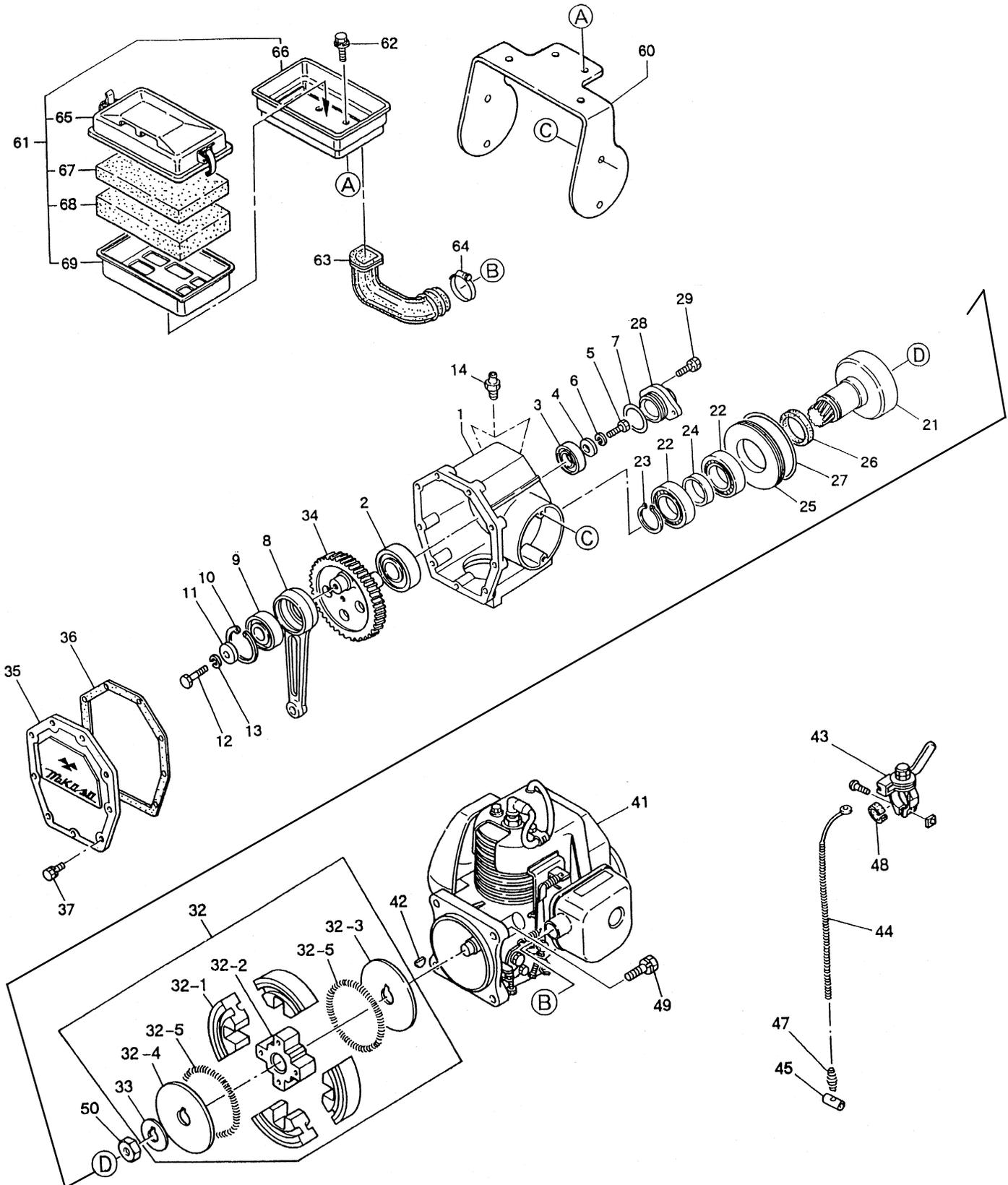
NAMEPLATE AND DECALS

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1*	920203700	DECAL: CAUTION MIXED FUEL	1	
2*	920106460	DECAL: MIKASA MARK (ORANGE)	1	
3*	920203980	DECAL: ELEMENT SET	1 REPLACES 920106450
4*	920107660	DECAL: ENGINE RPM	1	
5*	920101200	DECAL: GREASE	3	
6		PLATE: SERIAL NO.	1 CONTACT MQ SERVICE DEPT. W/MODEL & S/N
7*	920107000	DECAL: PRE-CLEANER	1	
8*	920203700	DECAL: CAUTION	1 REPLACES 920106440
9*	920203330	DECAL: EAR PROTECTION	1	
10	DCLMTR-35W	KIT, DECAL	1 INCLUDES ITEMS W/*

FOR DECAL ILLUSTRATIONS SEE PAGE 8.

MTR-35W — CRANKCASE AND ENGINE ASSY.

CRANKCASE AND ENGINE ASSY.



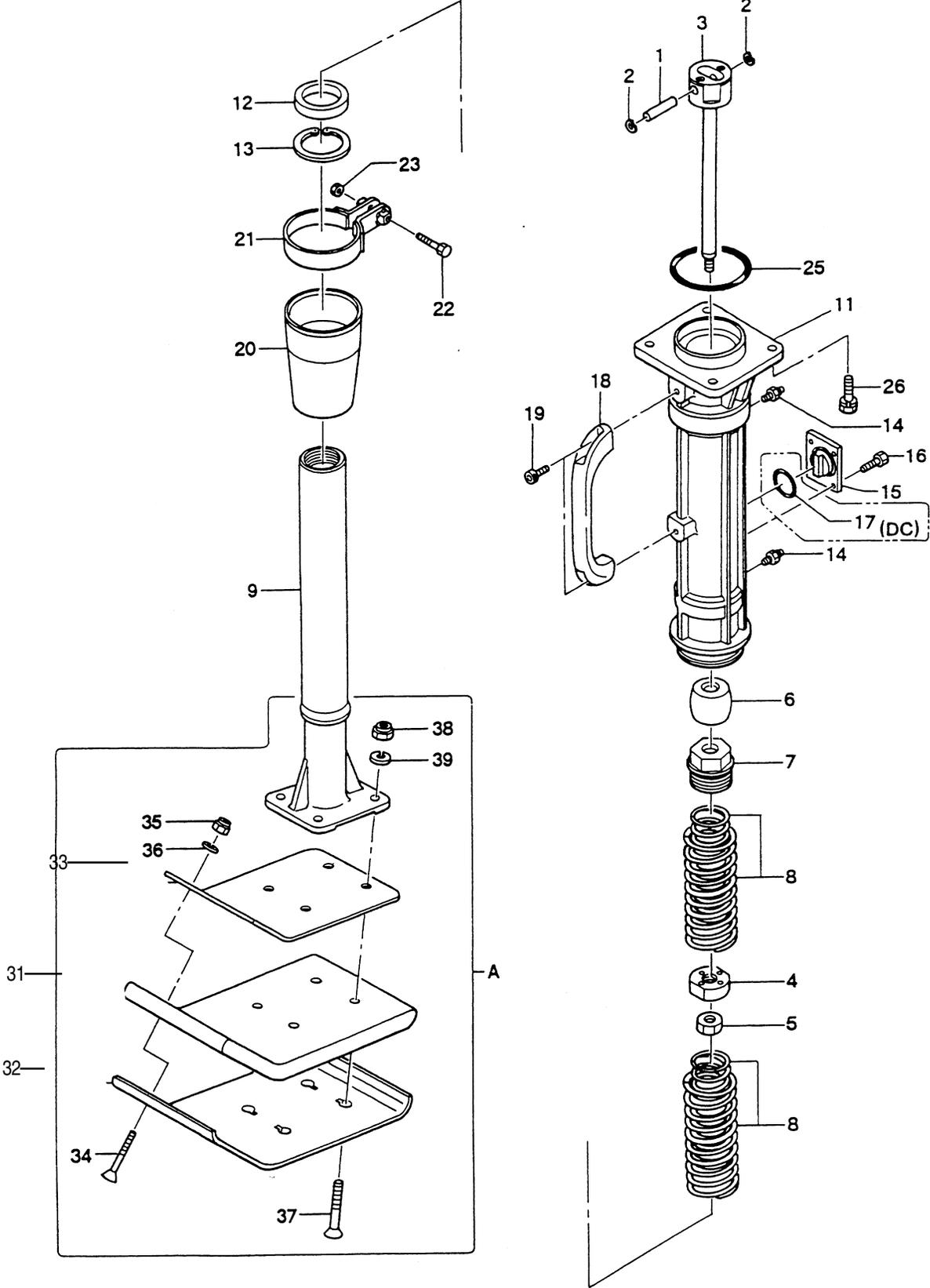
MTR-35W — CRANKCASE AND ENGINE ASSY.

CRANKCASE AND ENGINE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	305112710	CRANKCASE	1	
2	041006305	BEARING 6305Z	1	
3	041006203	BEARING 6203Z	1	
4	952401450	WASHER 8.5X22X3	1	
5	001220825	BOLT 8X25 T	1	
6	030208200	WASHER SW M8	1	
7	050100350	O-RING G-35	1	
8	305333090	CONNECTING ROD	1	
9	042006304	BEARING 6304ZZ	1	
10	080100520	STOP RING R-52	1	
11	952400130	WASHER 9304	1	
12	001220825	BOLT 8X25 T	1	
13	030208200	WASHER SW M8	1	
14	351010050	GREASE FITTING A-MT6X1	2	
21	303010084	PINION	1	
22	042006007	BEARING 6007ZZ	2	
23	080200350	STOP RING S-35	1	
24	351437750	SPACER 35.4-42.7-11	1	
25	351421900	SPACER, CLUTCH DRUM	1	
26	060504010	OIL SEAL VB-40525	1	
27	050300900	O-RING S-90	1	
28	351434563	BEARING COVER	1	
29	002210620	BOLT 6X20 H, SW	2	
32	301421363	CLUTCH ASSY C812E	1	INCLS. ALL ITEMS W/*, REPLACES 301421360
32-1*	943020020	CLUTCH SHOE C812	4	
32-2*	943050050	CLUTCH BOSS C812	1	
32-3*	943060060	CLUTCH GUIDE (A) 16.5D	1	
32-4*	943060020	CLUTCH GUIDE/B	1	
32-5*	943030020	CLUTCH SPRING C812	2	
33	301010210	LOCK WASHER, CLUTCH	1	
34	305333100	CRANK GEAR	1	
35	305213030	FRONT COVER (MQ)	1	REPLACES 305112810
36	351319880	PACKING, FRONT COVER	1	
37	002210620	BOLT 6X20 H, SW	9	
41	911100830	ENGINE ASSY EC08GH	1	REPLACES 911100829
42	0053204201	WOODRUFF KEY	1	
43	956225020	THROTTLE LEVER ASSY	1	
44	301010900	THROTTLE WIRE	1	
45	959401750	WIRE STOPPER ASSY	1	
47	301010950	RETURN SPRING	1	
48	959403420	RUBBER SLIP STOP	1	
49	002210830	BOLT 8X30 H, SW	4	
50	0173120010	LOCK NUT	1	
60	353332810	CLEANER STAY	1	
61	354211841	AIR CLEANER ASSY	1	INCLS. ALL ITEMS W/#
62	002210815	BOLT 8X15 H, SW	4	
63	354330590	INTAKE PIPE/MT	1	
64	507010110	CLAMP TC-200	1	
65#	354030011	BODY CP, AIR CLEANER	1	REPLACES 354030010
66#	354030020	BACK PLATE, AIR CLEANER	1	
67#	354030030	ELEMENT, YELLOW	1	
68#	354030040	ELEMENT, GRAY	1	
69#	354030050	ELEMENT FRAME	1	

MTR-35W — CYLINDER GUIDE AND FOOT ASSY.

CYLINDER GUIDE AND FOOT ASSY.



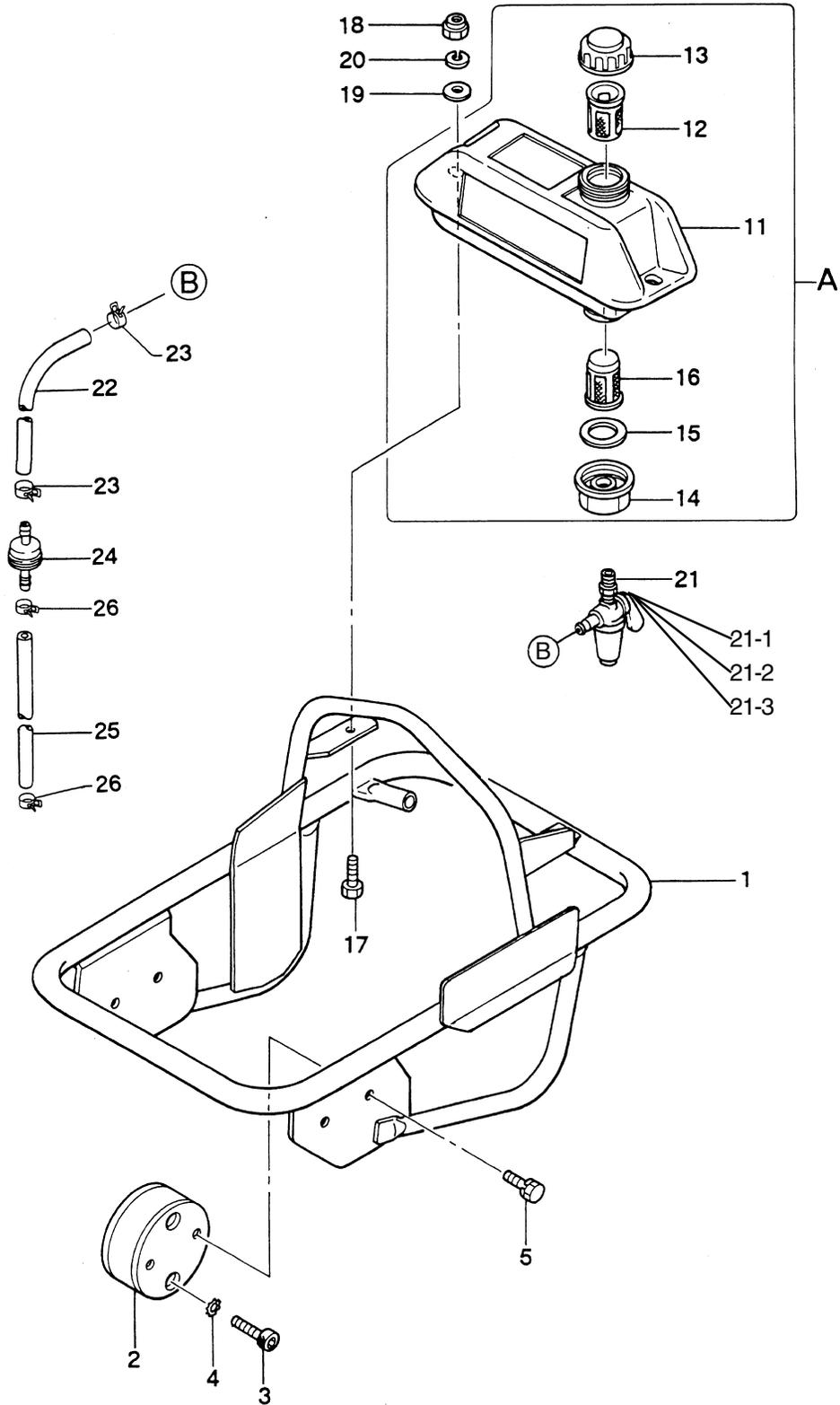
MTR-35W — CYLINDER GUIDE AND FOOT ASSY.

CYLINDER GUIDE AND FOOT ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	305446380	PISTON PIN	1	
2	080100120	STOP RING R-12	2	
3	305333110	PISTON ROD	1	
4	305446390	PISTON END	1	
5	022910140	NUT M12-P1.5	1	
6	305446400	STOPPER, UPPER	1	
7	305446410	CYLINDER CAP	1	
8	305446420	MAIN SPRING	2	
9	305212710	SPRING CYLINDER	1	
11	305112730	GUIDE CYLINDER	1	
12	065105010	DUST SEAL DKI-5367811	1	
13	080510680	STOP RING TH-R-68	1	
14	351010050	GREASE FITTING A-MT6X1	2	
15	305446430	STOPPER	1	
16	002210815	BOLT 8X15 H, SW	4	
17	050300320	O-RING S-32	1	
18	305446440	GRIP	1	
19	001520815	SOCKET HEAD BOLT 8X15 T	2	
20	305446450	DUST SLEEVE	1	
21	305446460	SLEEVE BAND	1	
22	001200830	BOLT 8X30	1	
23	020308060	NUT M8	1	
25	050100800	O-RING G-80	1	
26	002211025	BOLT 10X25 H, SW	4	
A	305910010	FOOT ASSY 150B	1	INCLS. ALL ITEMS W/* 6" (WIDTH) X 11" (LENGTH)
31*		FOOT 150B	1	NOT SERVICED SEPARATELY OLD P/N 305333120
32*		METAL SHEET 150B	1	NOT SERVICED SEPARATELY OLD P/N 305333130
33*	305446470	FOOT COVER	1	
34*	001611050	SUNK HEAD BOLT 10X50 H	2	
35*	022711012	NYLON NUT M10	2	
36*	030210250	WASHER SW M10	2	
37*	015112060	SUNK HEAD BOLT 12X60 H	4	REPLACES 001611252
38*	022711214	NYLON NUT M12	4	
39*	030212300	WASHER SW M12	4	

MTR-35W — TANK AND HANDLE ASSY.

TANK AND HANDLE ASSY.



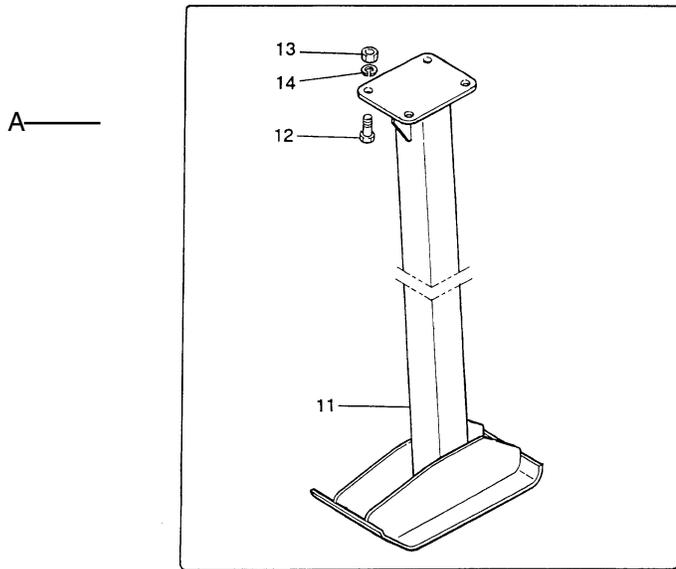
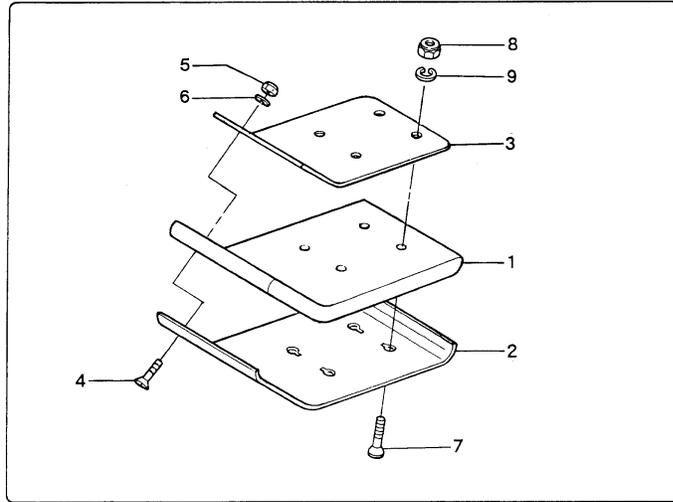
MTR-35W — TANK AND HANDLE ASSY.

TANK AND HANDLE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	305112850	HANDLE LC	1	
2	351325590	SHOCK ABSORBER	2	
3	001521020	SOCKET HEAD BOLT 10X20 T	4	
4	033121009	TOOTHED LOCK WASHER B M10	4	
5	002211020	BOLT 10X20 H, SW	4	
A	305910030	FUEL TANK ASSY 2L	1 INCLUDES ITEMS W/*
11*	305112820	FUEL TANK 2L (P)	1	
12*	954404890	FILTER, TANK	1	
13*	0430440033	FUEL TANK CAP	1	
14*	351437780	HOLDER, FUEL COCK	1	
15*	351439290	PACKING, FUEL COCK HOLDER	1	
16*	954405080	STRAINER (#100)	1	
17	001220830	BOLT 8X30 T	2	
18	022710809	NYLON NUT M8*2'	2	
19	952401450	WASHER 8.5X22X3	2	
20	030208200	WASHER SW M8	2	
21	954300390	FUEL COCK ASSY W/F N18L	1 INCLS. ALL ITEMS W/#, REPLACES 954404290 & 954404390
21-1#	0642001410	CUP, FUEL COCK	1	
21-2#	0642001420	SCREEN, FUEL COCK	1	
21-3#	0642001430	RUBBER PACKING, FUEL COCK	1	
22	351436350	FUEL HOSE R-150	1	
23	954403030	HOSE BAND (8)	2	
24	301419750	FUEL FILTER CP, MQ75MIC.	1	
25	301418140	FUEL HOSE B-150	1	
26	954404590	HOSE BAND 9.5D	2	

MTR-35W — OPTIONAL PARTS ASSY.

OPTIONAL PARTS ASSY. (NARROW FEET AND TRENCH SHOES)



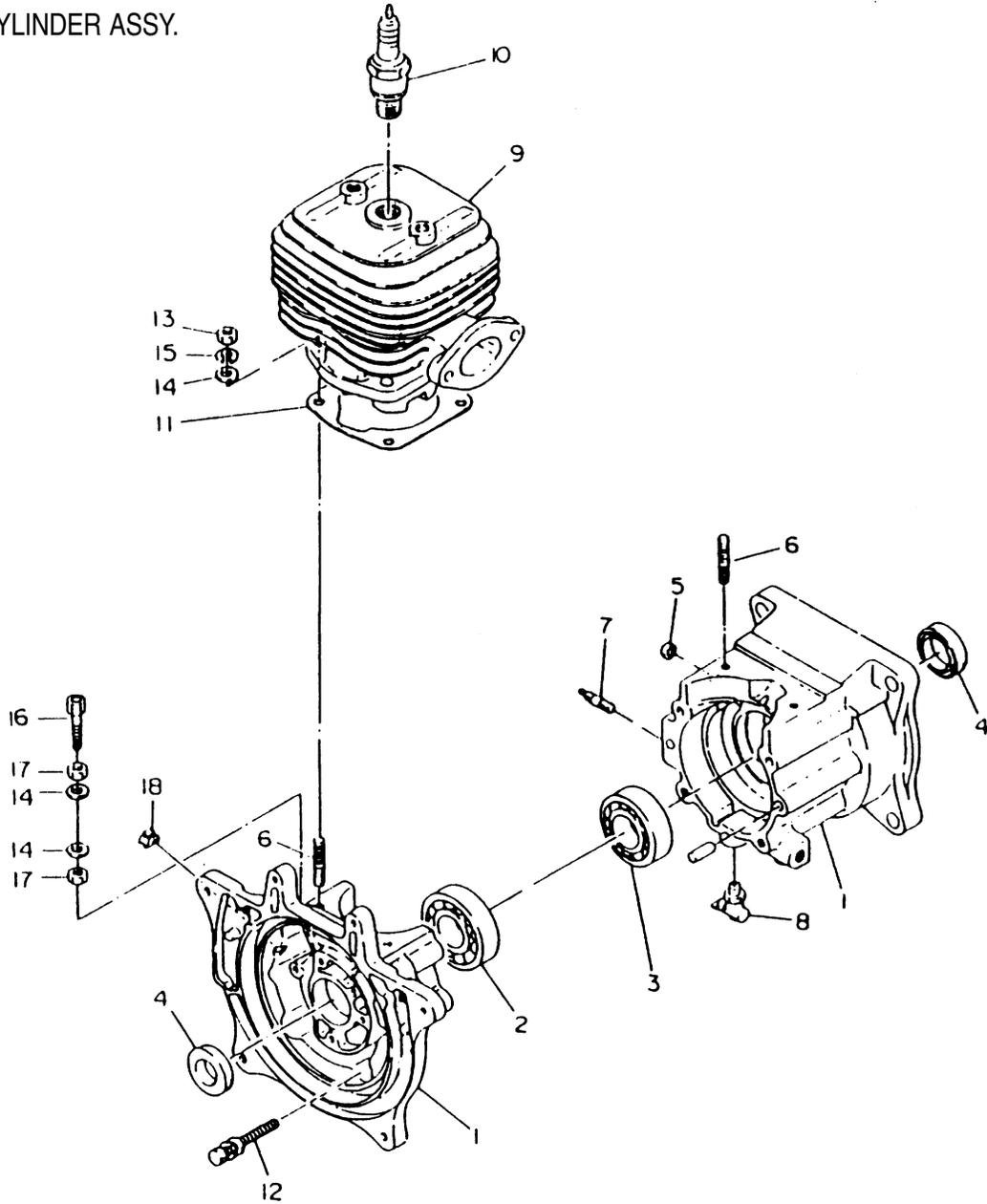
MTR-35W — OPTIONAL PARTS ASSY.

OPTIONAL PARTS ASSY. (NARROW FEET AND TRENCH SHOES)

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
A	305910020	FOOT ASSY 200B	1	INCLUDES ITEMS W/*
1*	305333140	FOOT 200B	1	
2*	305333150	METAL SHEET 20B	1	
3*	305446470	FOOT COVER	1	
4*	001611050	SUNK HEAD BOLT 10X50 H	2	
5*	022711012	NYLON NUT M10	2	
6*	030210250	WASHER SW M10	2	
7*	001611252	SUNK HEAD BOLT 12X60 H	4	
8*	022711214	NYLON NUT M12	4	
9*	030212300	WASHER SW M12	4	
11	305333160	TRENCH SHOE 500H-120B	1	
11	305333170	TRENCH SHOE 800H-120B	1	
11	305334390	TRENCH SHOE 305H-100B	1	
12	001221235	BOLT 12X35 T	4	
13	020312100	NUT M12	4	
14	030212300	WASHER SW M12	4	

ROBIN EC-08GH ENGINE — CRANKCASE AND CYLINDER ASSY.

CRANKCASE AND CYLINDER ASSY.



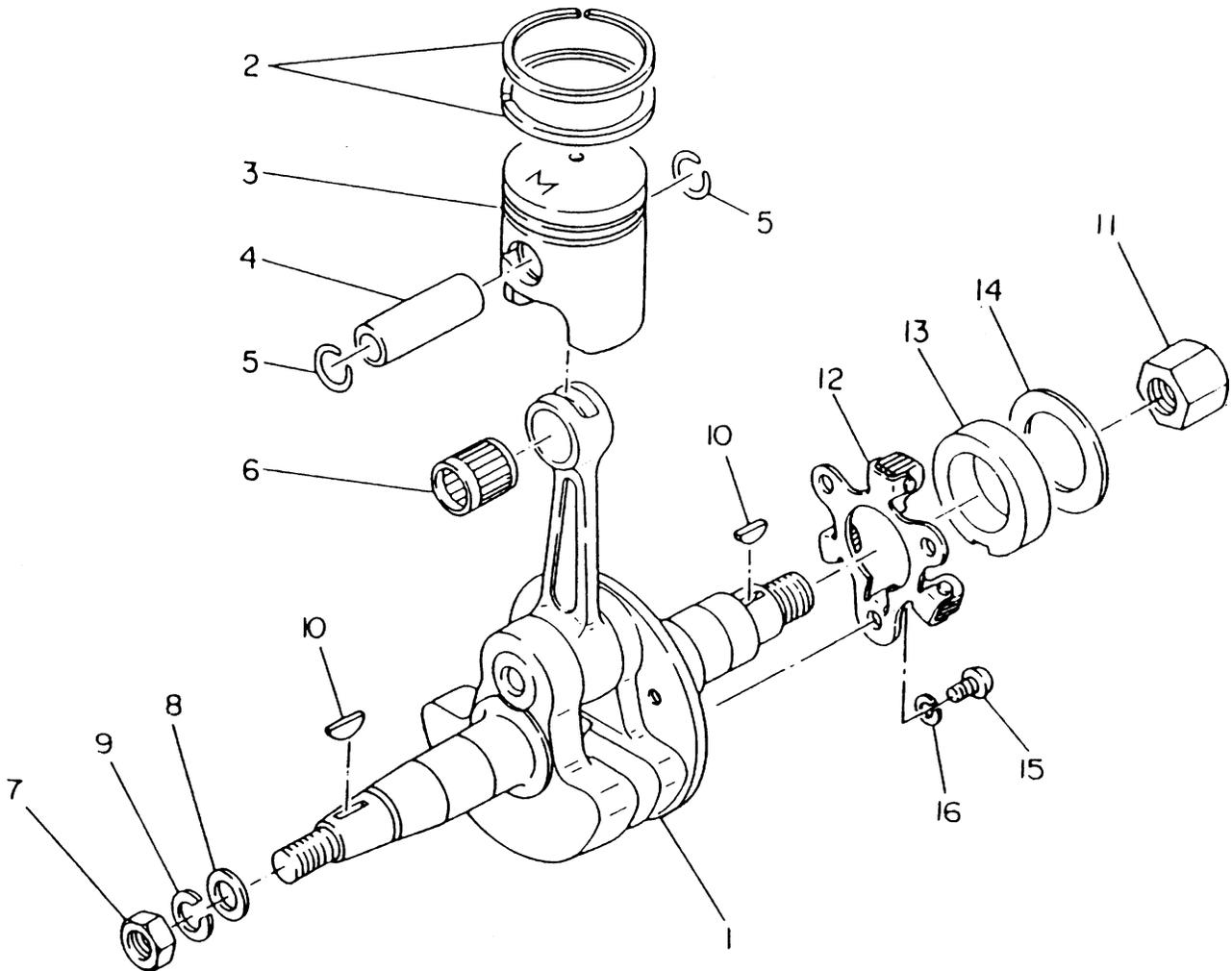
ROBIN EC-08GH ENGINE — CRANKCASE AND CYLINDER ASSY.

CRANKCASE AND CYLINDER ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	5801036000	CRANKCASE COMPL.	1	INCLUDES ITEMS W/*
2*	0600200020	BALL BEARING 6204C3	1	
3*	0600200010	BALL BEARING	1	
4*	0440200020	OIL SEAL	2	
5*	0440060010	OIL SEAL	1	
6*	0105064970	STUD	4	
7*	0105060050	STUD	1	
8	0643109980	DRAIN COCK	1	
9	5801501400	CYLINDER CP	1	
10	0650140031	SPARK PLUG, B6HS	1	REPLACES 0650149730
11	5801501800	GASKET, CYLINDER	1	
12	0011406450	BOLT ASSY	4	
13	0021706000	NUT	4	REPLACES 0021806000
14	0031006000	WASHER	6	
15	030206150	SPRING WASHER	4	REPLACES 0032006000
16	0149060040	ADJUSTING SCREW	1	REPLACES 0149069981
17	020106050	NUT	2	REPLACES 0022706000
18	0241029990	GROMMET	1	

ROBIN EC-08GH ENGINE — CRANKCASE AND PISTON ASSY.

CRANKSHAFT AND PISTON ASSY.



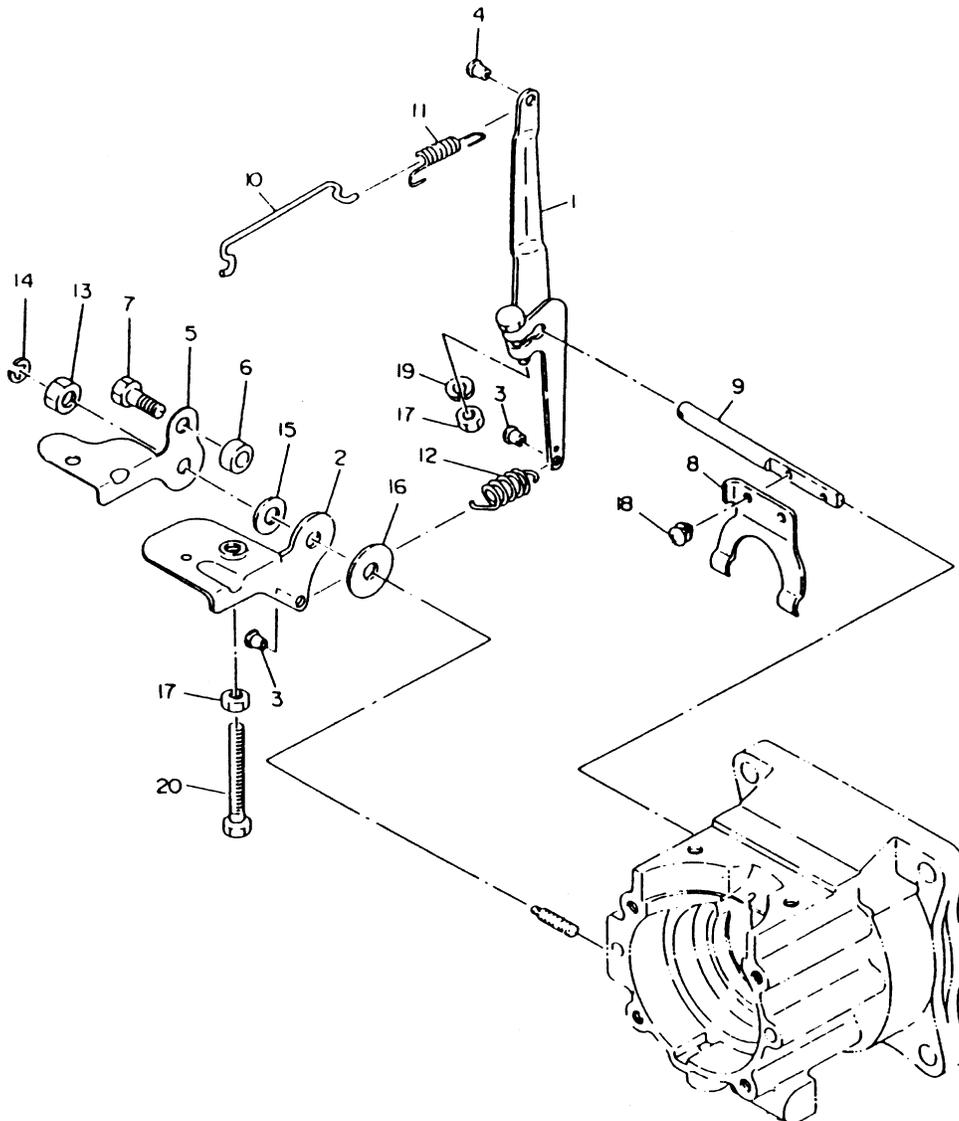
ROBIN EC-08GH ENGINE — CRANKCASE AND PISTON ASSY.

CRANKSHAFT AND PISTON ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	5802024000	CRANKSHAFT CP	1	
2	5802023000	PISTON RING	2	REPLACES 5802500500
3	5802500600	PISTON	1	
4	5802500700	PISTON PIN	1	
5	0565119990	CLIP	2	
6	0610120010	NEEDLE BEARING	1	
7	0039310000	NUT	1	REPLACES 0021810000
8	030206150	WASHER	1	REPLACES 0031010000
9	030210250	SPRING WASHER	1	REPLACES 0032010000
10	0053204201	WOODRUFF KEY	2	
11	0173120010	LOCK NUT	1	
12	1294170322	GOVERNOR PLATE UNIT	1	
13	5514500100	GOVERNOR SLEEVE	1	
14	0230230020	SPACER	1	
15	0043105080	SCREW (PAN HEAD)	3	
16	0032005000	SPRING WASHER	3	

ROBIN EC-08GH ENGINE — GOVERNOR ASSY.

GOVERNOR ASSY.



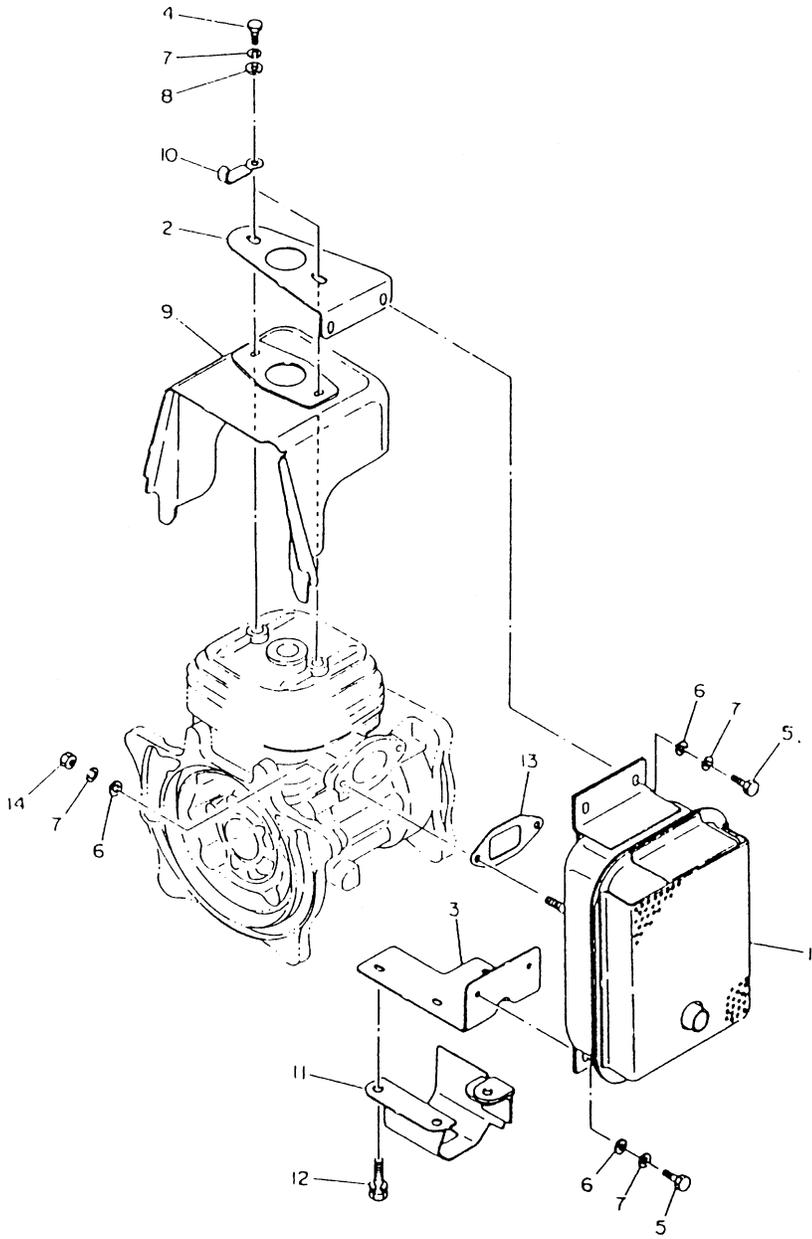
ROBIN EC-08GH ENGINE — GOVERNOR ASSY.

GOVERNOR ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	5804005000	GOVERNOR LEVER CP	1	
2	5804500800	CONTROL LEVER	1	
3	5804500900	BUSHING	2	
4	2266255008	BUSHING, NYLON	1	REPLACES 5806083060
5	5804500600	STOP PLATE	1	
6	0230060090	SPACER	1	
7	0105050616	BOLT	1	REPLACES 6202500400
8	1294210113	GOVERNOR YOKE	1	
9	1294220103	GOVERNOR SHAFT	1	
10	1054270100	GOVERNOR ROD	1	
11	1064280113	ROD SPRING	1	REPLACES 1064280111
12	1294250111	GOVERNOR SPRING	1	
13	0170069906	U NUT	1	
14	1294500103	CLIP	1	
15	0200070010	WASHER	1	
16	0217060020	FRICTION WASHER	1	
17	0021706000	NUT	2	
18	0140039980	SCREW ASSY	2	
19	030206150	SPRING WASHER	1	REPLACES 0032006000
20	0016506400	BOLT	1	

ROBIN EC-08GH ENGINE — MUFFLER ASSY.

MUFFLER ASSY.



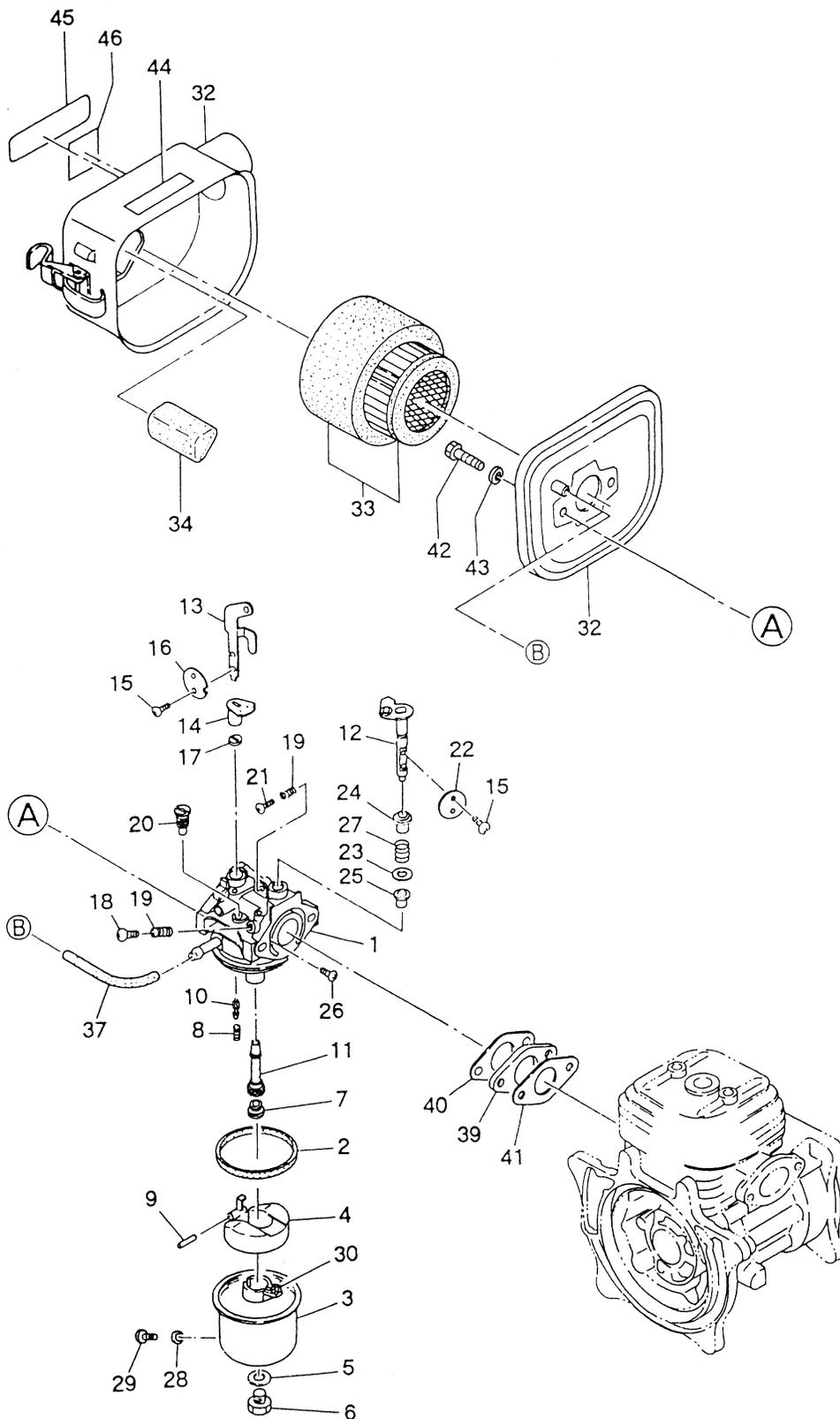
ROBIN EC-08GH ENGINE — MUFFLER ASSY.

MUFFLER ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	5803051000	MUFFLER	1	
2	5803033000	MUFFLER BRACKET A	1	
3	5803034000	MUFFLER BRACKET B	1	
4	0016706200	BOLT (CYLINDER)	2	
5	0016706160	BOLT (MUFFLER)	4	
6	0031006000	WASHER	6	
7	030206150	SPRING WASHER	8	REPLACES 0032006000
8	0031206000	WASHER	2	
9	5805012000	CYLINDER COVER	1	
10	1507520103	CLAMP	1	REPLACES 0566099950
11	5809011000	PROTECTOR COMPL.	1	
12	0011308180	BOLT AND WASHER ASSY	3	
13	1293500403	GASKET (MUFFLER)	1	
14	0170069960	U NUT	2	

ROBIN EC-08GH ENGINE — CARBURETOR AND AIR CLEANER ASSY.

CARBURETOR AND AIR CLEANER ASSY.



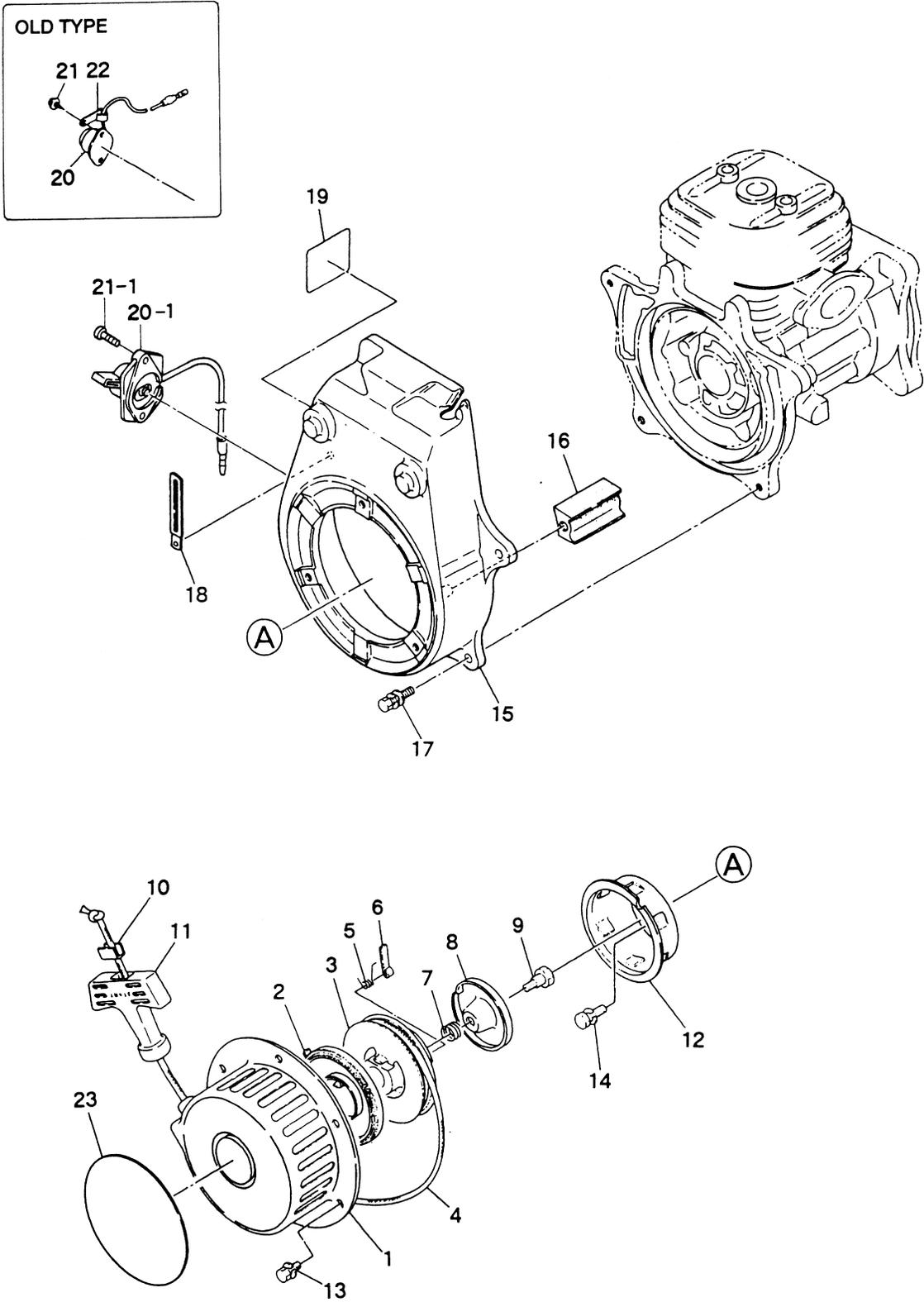
ROBIN EC-08GH ENGINE — CARBURETOR AND AIR CLEANER ASSY.

CARBURETOR AND AIR CLEANER ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	5806111000	CARBURETOR ASSY.	1	INCLUDES ITEMS W/#
2#*	2366254008	PACKING	1	REPLACES 5806083340
3#	5806083010	FLOAT BODY ASSY.	1	
4#	5806083350	FLOAT	1	
5#*	5806083330	PACKING	1	
6#	5806083020	BOLT	1	
7#*	1296240008	MAIN JET #77.5	1	REPLACES 1296240108
8#*	2366244508	SPRING	1	REPLACES 5806083240
9#*	2146251508	PIN	1	REPLACES 5416002050
10#*	5806083400	NEEDLE	1	
11#	5806083260	MAIN NOZZLE	1	
12#	5806083030	THROTTLE SHAFT ASSY.	1	
13#	5806803040	CHOKE LEVER	1	
14#	5806083050	RING	1	
15#	2346245008	SCREW	4	REPLACES 5806083160
16#	5806083310	CHOKE VALVE	1	
17#	2266255008	BUSHING, NYLON	1	REPLACES 5806083060
18#*	2136239008	PILOT SCREW	1	REPLACES 5416002150
19#*	2096244508	SPRING	2	REPLACES 8046001230
20#*	2076242008	PILOT JET	1	REPLACES 5606003020
21#	5416002230	SCREW	1	
22#	1616253508	THROTTLE VALVE	1	REPLACES 5806083110
23#	5806083230	PACKING	1	
24#	5806083120	RING	1	
25#	5806083210	SEAL	1	
26#	5806083130	SCREW	1	
27#	5806083140	SPRING	1	
28#*	2366254108	PACKING	1	REPLACES 5806083320
29#*	5806083150	SCREW	1	
30#	5806083370	FLOAT STOPPER	1	
32	1063273110	AIR CLEANER ASSY.	1	INCLS. ALL ITEMS W/+
33+	1573620101	ELEMENT SET	1	
34+	1613261008	ELEMENT	1	
37	0851009981	RUBBER PIPE	1	
39	5803501200	INSULATOR	1	
40	2363590303	GASKET 2 (INSULATOR)	1	
41	1063500103	GASKET (INSULATOR)	1	
42	0011306750	BOLT	2	
43	030206150	SPRING WASHER	2	REPLACES 0032006000
44	0732001930	LABEL (CHOKE)	1	
45	1073273308	LABEL, ELEMENT MAINTENANCE	1	
46	920203980	DECAL, ELEMENT SET	1	
*	KITCARB60H2	CARBURETOR KIT, MTR-35 W/60H2	1	INCLS. ALL ITEMS W/*

ROBIN EC-08GH ENGINE — RECOIL STARTER AND BLOWER ASSY.

RECOIL STARTER AND BLOWER ASSY.



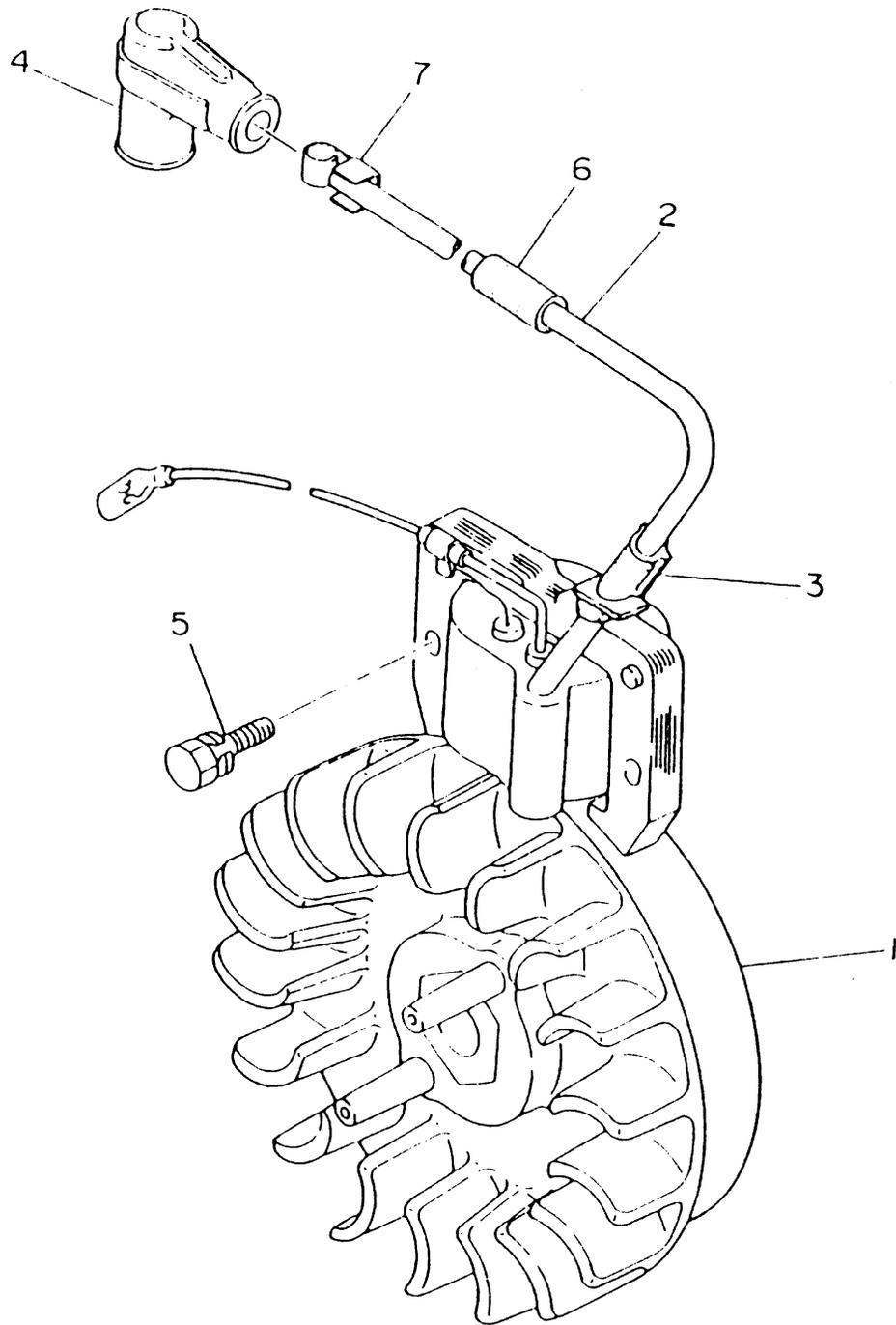
ROBIN EC-08GH ENGINE — RECOIL STARTER AND BLOWER ASSY.

RECOIL STARTER AND BLOWER ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	5805001000	RECOIL STATER ASSY	1	INCLUDES ITEMS W/*, REPLACES 5805011000
2*	5805004020	SPIRAL SPRING	1	
3*	5805004030	REEL	1	
4*	5805001020	STARTER ROPE	1	
5*	5805004050	RETURN SPRING	1	
6*	5805004040	RATCHET	1	
7*	5805011030	FRICITION SPRING	1	
8*	EC08A05038	FRICITION PLATE	1	REPLACES 5805004120
9*	5805011020	CENTER SCREW	1	
10*	5515005160	ROPE STOPPER	1	
11*	5805001030	STARTER HANDLE	1	
12*	EC08A050311	STARTER PULLEY	1	REPLACES 5805004140
13	0011006100	BOLT AND WASHER ASSY	3	
14	0011006140	BOLT ASSY	2	
15	5805500100	BLOWER HOUSING	1	
16	5515500200	GUIDE RUBBER	1	
17	0011106200	BOLT ASSY	4	
18	0566000250	CLAMP	1	
19	5809502200	LABEL, ENGINE NAME	1	
20	0669900207	STOP BUTTON ASSY	1	BELOW S/N C-1079, REPLACES 0662009870
20-1	0662009720	STOP SWITCH ASSY (ON-OFF)	1	S/N C-1079 & ABOVE
21	0043504060	SCREW	2	BELOW S/N C-1079,
21-1	0043304100	SCREW 4X0	2	S/N C-1079 & ABOVE
22	0566030010	CLAMP	1	
23	920100240	DECAL, (M-MARK)	1	

ROBIN EC-08GH ENGINE — MAGENTO ASSY.

MAGNETO ASSY.



ROBIN EC-08GH ENGINE — MAGENTO ASSY.

MAGNETO ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1		MAGNETO CP	1	NOT SRV. USE 5807005010 FLYWHEEL AND ITEM 2, IGNITION COIL
2	5807007020	IGNITION COIL	1	REPLACES 5807002020
3	0241069980	GROMMET	1	
4	0655000140	SPARK PLUG CAP	1	
5	0011105250	BOLT AND WASHER ASSY	2	
6	0851029960	VINYL PIPE	1	
7	0659000010	SPARK PLUG CLIP	1	REPLACES 0655000100

PAYMENT TERMS

Terms of payment for parts are net 10 days.

FREIGHT POLICY

All parts orders will be shipped collect or prepaid with the charges added to the invoice. All shipments are F.O.B. point of origin. Multiquip's responsibility ceases when a signed manifest has been obtained from the carrier, and any claim for shortage or damage must be settled between the consignee and the carrier.

MINIMUM ORDER

The minimum charge for orders from Multiquip is \$15.00 net. Customers will be asked for instructions regarding handling of orders not meeting this requirement.

RETURNED GOODS POLICY

Return shipments will be accepted and credit will be allowed, subject to the following provisions:

1. A Returned Material Authorization must be approved by Multiquip prior to shipment.
2. To obtain a Return Material Authorization, a list must be provided to Multiquip Parts Sales that defines item numbers, quantities, and descriptions of the items to be returned.
 - a. The parts numbers and descriptions must match the current parts price list.
 - b. The list must be typed or computer generated.
 - c. The list must state the reason(s) for the return.
 - d. The list must reference the sales order(s) or invoice(s) under which the items were originally purchased.
 - e. The list must include the name and phone number of the person requesting the RMA.
3. A copy of the Return Material Authorization must accompany the return shipment.

4. Freight is at the sender's expense. All parts must be returned freight prepaid to Multiquip's designated receiving point.
5. Parts must be in new and resalable condition, in the original Multiquip package (if any), and with Multiquip part numbers clearly marked.
6. The following items are not returnable:
 - a. Obsolete parts. (If an item is listed in the parts price book as being replaced by another item, it is obsolete.)
 - b. Any parts with a limited shelf life (such as gaskets, seals, "O" rings, and other rubber parts) that were purchased more than six months prior to the return date.
 - c. Any line item with an extended dealer net price of less than \$5.00.
 - d. Special order items.
 - e. Electrical components.
 - f. Paint, chemicals, and lubricants.
 - g. Decals and paper products.
 - h. Items purchased in kits.
7. The sender will be notified of any material received that is not acceptable.
8. Such material will be held for 5 working days from notification, pending instructions. If a reply is not received within 5 days, the material will be returned to the sender at his expense.
9. Credit on returned parts will be issued at dealer net price at time of the original purchase, less a 15% restocking charge.
10. In cases where an item is accepted for which the original purchase document can not be determined, the price will be based on the list price that was effective twelve months prior to the RMA date.
11. Credit issued will be applied to future purchases only.

PRICING AND REBATES

Prices are subject to change without prior notice. Price changes are effective on a specific date and all orders received on or after that date will be billed at the revised price. Rebates for price declines and added charges for price increases will not be made for stock on hand at the time of any price change.

Multiquip reserves the right to quote and sell direct to Government agencies, and to Original Equipment Manufacturer accounts who use our products as integral parts of their own products.

SPECIAL EXPEDITING SERVICE

A \$20.00 to \$50.00 surcharge will be added to the invoice for special handling including bus shipments, insured parcel post or in cases where Multiquip must personally deliver the parts to the carrier.

LIMITATIONS OF SELLER'S LIABILITY

Multiquip shall not be liable here under for damages in excess of the purchase price of the item with respect to which damages are claimed, and in no event shall Multiquip be liable for loss of profit or good will or for any other special, consequential or incidental damages.

LIMITATION OF WARRANTIES

No warranties, express or implied, are made in connection with the sale of parts or trade accessories nor as to any engine not manufactured by Multiquip. Such warranties made in connection with the sale of new, complete units are made exclusively by a statement of warranty packaged with such units, and Multiquip neither assumes nor authorizes any person to assume for it any other obligation or liability whatever in connection with the sale of its products. A part from such written statement of warranty, there are no warranties, express, implied or statutory, which extend beyond the description of the products on the face hereof.

PARTS AND OPERATION MANUAL

HERE'S HOW TO GET HELP

*PLEASE HAVE THE MODEL AND SERIAL NUMBER
ON-HAND WHEN CALLING*

PARTS DEPARTMENT

800-427-1244 or 310-537-3700

FAX: 800-672-7877 or 310-637-3284

SERVICE DEPARTMENT/TECHNICAL ASSISTANCE

800-478-1244 or 310-537-3700

FAX: 310- 537-4259

WARRANTY DEPARTMENT

888-661-4279, or 310-661-4279

FAX: 310- 537-1173

MAIN

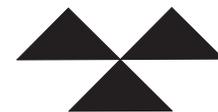
800-421-1244 or 310-537-3700

FAX: 310-537-3927



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by
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